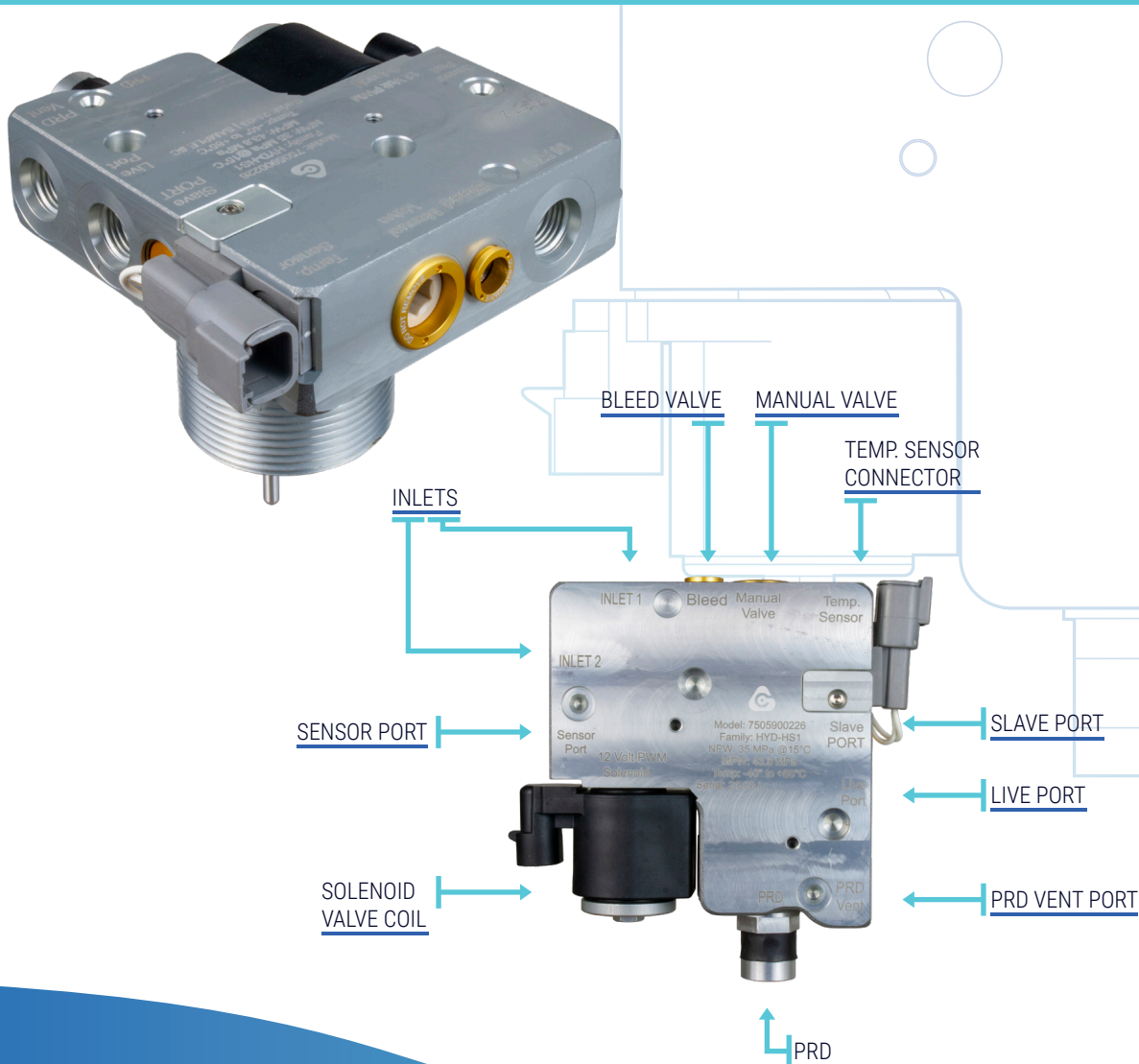


Cavagna Group HS1

Solenoid Hydrogen Valve

35MPa (350bar)

valve for all
transport
applications

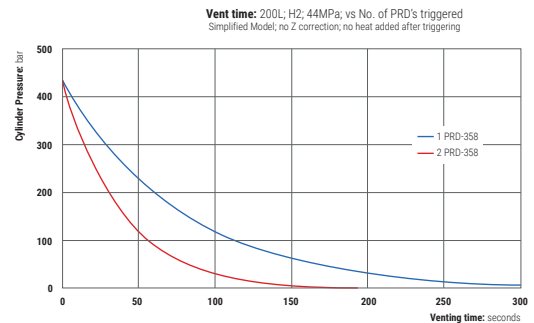


- **Lightweight aluminum High-flow valve**
CV: 0.86
Fast-filling: full flow at ultra low tank pressure
See graph for flow vs valve dP
- **High-flow excess flow valve**
No impact on filling flow
Easily calibrated
Auto reset
- **High-flow, vented thermobulb PRD**
- **Pressure sensor port option**
SAE/ORB

- **Low-torque/high-flow bleed valve**
Drive vehicle or drain tank
Life > 100 cycles
- **Live port: for remote PRD**
For optional remote PRD or sensor
IFS format (ø 6 mm or ø 8 mm)
- **Temperature sensor**
- **Total Mass**
1072g
- **EC79 Certification**

PRD vent time model

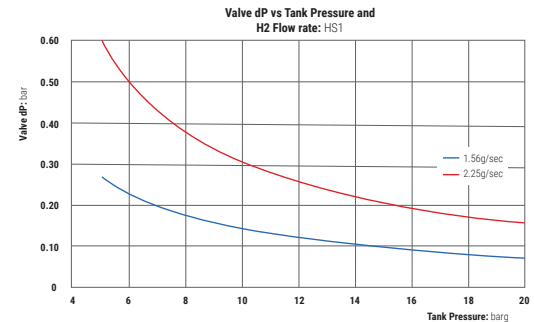
- Vent time directly related to number of PRD's triggered
- PRD meets hypothetical 5 minute goal on 200L tank



Low-pressure valve performance

Valve has capacity for full power performance at ultra-low pressures

- Avoids limp-home modes in low-fuel "emergencies"
- No flow loss at 5 barg (tank pressure)
- Valve has extra capacity in case higher demand fuel cells considered for future ECEV's



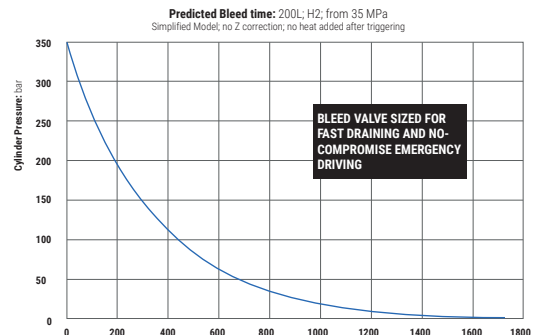
Bleed-valve performance model

Vent mode

- Fastest possible vent time (35 to 0.15 MPa) is 28.8 minutes if valve kept at full flow and outlet is unrestricted

Driving mode

- Solenoid by-passed
- 1.4g/sec available at very low tank pressure (no limp-home mode needed)



Bleed Valve dP at 1.4 g/sec	
P _{tank} (barg)	dP (bar)
5	1.63
10	0.69
15	0.46
20	0.34

